AJINOMOTO HEALTH & NUTRITION NORTH AMERICA, INC.

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Ajinomoto Brand SavorboostTM K Specifications

Analysis	Specification	Method
Description	Light brown powder	Visual Analysis
Flavor	Pass	Sensory Analysis (2% soln)
Solubility	Pass	Sensory Analysis (2% soln)
pH	5.5 <u>+</u> 0.5	pH Meter (glass electrode)
Loss on drying	Not more than 6.0%	Oven dry method (80C/6 hr/1 Atm)
Salt (on DM*)	Not more than 1.0%	Potentiometric titrator
Total Nitrogen (on SFDM**)	Not less than 9.0%	Improved Dumas Method
Standard Plate Count	Not more than 3000 cfu***/g	ISO4833
E. coli	Negative/g	ISO16649-1
Coliforms	Negative/0.1g	ISO4832
Yeast and Mold	Not more than 100cfu/g	ISO21527
Salmonella	Negative/25g	ISO6579

Packaging: Ajinomoto SavorboostTM K is packaged in 50 lb Multi-wall paper bags with a polyethylene inner bag

Ingredient statement: Yeast Extract

Shelf-life and Storage Conditions: Ajinomoto Savorboost™ K is stable for 36 months from manufacturing date provided it is kept in the original unopened package in a cool, dry place (below 72°F (21°C) and 70% RH).

Production Flow: Raw materials \rightarrow Mix \rightarrow 20 mesh sieve \rightarrow Magnet (I.T.) \rightarrow Metal detection (1.2mm Fe,

1.5mm non-Fe, 1.5mm Sus) → Bag Filling → Packing → Ajinomoto Savorboost™ K

Country of Origin: Serbia

Handling Instructions: Ajinomoto SavorboostTM K is a powdered ingredient and should be handled with the normal handling procedures for ingredients of this category.

Technical Info:

General use levels are from 0.05 to 0.50% per finished product weight. However, these levels may vary with specific application. For specific use recommendations contact Ajinomoto North America, Inc. at (773) 714-1436 or (800) 456-4666.

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Form 3806 1/22 Supersedes: 02/21

Product Code: 34257 50 lb. bag



Ajinomoto Brand Savorboost™ U
Specifications

Analysis	Specification	Method
Description	Light brown powder ****	Visual Analysis
Flavor	Pass	Sensory Analysis (2% soln)
Solubility	Pass	Sensory Analysis (2% soln)
рН	5.5 <u>+</u> 0.5	pH Meter (glass electrode)
Loss on drying	Not more than 6.0%	Oven dry method (80C/6 hr/1 Atm)
Salt (on DM*)	Not more than 1.0%	Potentiometric titrator
Total Nitrogen (on SFDM**)	Not less than 7.0%	Improved Dumas Method
Standard Plate Count	Not more than 3000 cfu***/g	ISO4833
E. coli	Negative/g	ISO16649-1
Coliforms	Negative/0.1g	ISO4832
Yeast and Mold	Not more than 100cfu/g	ISO21527
Salmonella	Negative/25g	ISO6579

Packaging: Ajinomoto SavorboostTM U is packaged in 50 lb Multi-wall paper bags with a polyethylene inner bag

Ingredient statement: Yeast, Yeast Extract

Shelf-life and Storage Conditions: Ajinomoto Savorboost™ U is stable for 36 months from manufacturing date provided it is kept in the original unopened package in a cool, dry place (below 72°F (21°C) and 70% RH).

Production Flow: Yeast \rightarrow Washing \rightarrow Sterilization (120C/40 sec) \rightarrow Blend with YE \rightarrow 20 mesh sieve

→Magnet (I.T.)→Metal detection (1.2mm Fe, 1.5mm non-Fe, 1.5mm Sus)

→Bag Filling→Packing→Ajinomoto SavorboostTM U

Country of Origin: Serbia

Handling Instructions: Ajinomoto SavorboostTM U is a powdered ingredient and should be handled with the normal handling procedures for ingredients of this category.

Technical Info:

General use levels are from 0.05 to 0.50% per finished product weight. However, these levels may vary with specific application. For specific use recommendations contact Ajinomoto North America, Inc. at (773) 714-1436 or (800) 456-4666.

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